

GORDEN CONCAVE COVER KIT

Installation Instructions

Your Gorden Concave Cover Kit should contain the following items:

<u>Description</u>	<u>Quantity</u>
Filler Angle	3
Cover Clip	3
Cover Plate	3
Cover Plate Extension (1600 & 2100 series only)	3

- 1) Remove concaves from the machine.
- 2) Remove the four (4) bolts on the right hand side of each concave that holds the concave wire retainer plate in place. Striking the bolt head with a hammer will help release the serrations on the bolt and nut and will make bolt removal easier.
- 3) Discard the wire retainer plate and replace with the Filler Angle (Figure 1). The inside of the angle must face towards the rotor (see diagram #1). The Filler Angle must be installed on all three concaves. Tighten bolts on the rear one and a half concaves (rear half of #2 and all of #3).
- 4) On the first one and a half concaves (All of C#1 and front half of C#2) install Cover Clips (Figure 2) using the same bolts used to attach the Filler Angle. Cover Clip is installed directly under the nut (see diagram #1).
- 5) Install the Cover Plate (Figure 3). Slide the hooked end of the Cover Plate between the Cover Clip and the concave and hook it to the Cover Clip. Push the angled end of the Cover Plate up against the concave and align the holes with the holes in the concave frame. Only one bolt is necessary to hold the Cover Plate in place.
- 6) Install Cover Plate Extension (1600 & 2100 series only) (Figure 4). When bolting on the Concave Plate, use the same bolt to secure both the Cover Plate and Cover Plate Extension.



